



**Hylon N1000STHLUV2 BK407**

**Polyamide 66 Prime Compound**

**Product Description :** Unfilled, Impact Modified, Black Color, Polyamide 66 Compound

**Key Features :** HYLON N1000STHLUV2 BK407 is laser markable, high heat, UV stabilized and lubricated PA66 compound with good toughness and stiffness balance properties

**Process Method :** Injection moulding

**Uses :** Recommended for automotive applications

**Revision Date :** 01.01.2023

	Value	Unit	Standard
<b>Physical</b>			
Density	1,07	gr / cm3	ISO 1183 1-A
<b>Mechanical</b>			
Tensile Stress at Break	44	MPa	ISO 527-1
Yield Strength	47	MPa	ISO 527-1
Elongation at Break	>50	%	ISO 527-1
Tensile Modulus	1660	MPa	ISO 527-1
Izod Impact Strength (Notched) (23°C)	85 (PB)	kJ/m2	ISO 180/1A
Charpy Impact Strength (Notched)	90	kJ/m2	ISO 179/1A
Izod Impact Strength (Unnotched)	170	kJ/m2	ISO 180/1A
Charpy Impact Strength notched (-30°C)	25	kJ/m2	ISO 179/1
<b>Thermal</b>			
HDT (1.8 Mpa)	60	°C	ISO 75A
<b>Drying Condition</b>			
Drying Time(hr)	2-4		
Drying Temperature(°C)	90		
<b>Molding Condition (°C)</b>			
1st Zone (hopper)(°C)	250-270		
2nd Zone(°C)	260-280		



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3rd Zone(°C)	270-290
Nozzle(°C)	270-290
Mold Temperature(°C)	80

**Important Notice;**

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The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.